#### In The Matter Of:

# Environmental Appeals Board Howmet Corporation

U.S. Environmental Protection Agency April 11, 2006

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Page 1 Page 3 UNITED STATES ENVIRONMENTAL PROTECTION AGENCY **PROCEEDINGS** [1] **ENVIRONMENTAL APPEALS BOARD** [2] THE CLERK: All rise. This session, the In the Matter of: [3] Environmental Appeals Board of the United States HOWMET CORPORATION, : RCRA Appeal No. Environmental Protection Agency is now in session : (3008) 05-04 [5] for the oral argument in the matter of Howmet Appellant. **Docket Numbers:** Corporation, Docket Numbers RCRA-06-2003-0912 and RCRA-02-2004-7102 [7] RCRA-02-2004-7102, Appeal Number RCRA (3008) 05-04; RCRA-06-2003-0912 [8] the Honorable Judges Scott Fulton, Kathie Stein, Ed Tuesday, April 11, 2006 [9] Reich, presiding. Please be seated. **Environmental Protection** JUDGE FULTON: Good morning and welcome. [10] Agency [11] Argument this morning will proceed in accordance East Building Room 1152 [12] with the Board's Order dated February 10, 2006. As 1201 Constitution Avenue, N.W. [13] specified in that Order, each side will have 30 Washington, D.C. 20460 [14] minutes for argument. Howmet Corporation is the Oral argument in the above-entitled matter [15] Appellant. This proceeding may reserve five convened, pursuant to notice, at 10:30 a.m. [16] minutes of its allotted time for rebuttal, if it BEFORE: [17] wishes. HONORABLE SCOTT C. FULTON We look forward to hearing the parties' [18] HONORABLE KATHIE A. STEIN HONORABLE EDWARD E. REICH [19] arguments and perspectives on the issues presented **Environmental Appeals Judges** [20] in the case, and while we will no doubt benefit ALSO PRESENT: [21] from your prepared remarks, we trust that you will EURIKA DURR, Clerk [22] appreciate that the primary value of oral argument Page 2 Page 4 APPEARANCES: [1] to the Board is in bringing further clarity to our On behalf of the Appellee Environmental 2 understanding of the arguments presented in the Protection Agency: AMY R. CHESTER, ESQ. [3] briefs. We trust that you will be indulgent of and Assistant Regional Counsel [4] responsive to our questions as best you can. **EPA Region II** So let us begin by asking counsel to **Environmental Protection Agency** [6] identify themselves for the record, starting with 290 Broadway [7] counsel for Appellant Howmet Corporation. New York, New York 10007 MR. MOORE: Bryan Moore, and to my left is (212) 637-3213 [9] John Riley on behalf of Appellant, Howmet On behalf of the Appellant Howmet Corporation: JOHN A. RILEY, ESQ. [10] Corporation. BRYAN J. MOORE, ESQ. JUDGE FULTON: Will you both be presenting [11] Vinson & Elkins, L.L.P. [12] argument this morning? The Terrace 7 MR. MOORE: I will be presenting argument. 2801 Via Fortuna, Suite 100 [14] Mr. Riley will be presenting the rebuttal, so we Austin, Texas 78746 [15] would ask for the five minutes for rebuttal. (512) 542-8520 JUDGE FULTON: Very well, thank you. ALSO PRESENT: [16] JOHN EMERSON [17] And counsel for Appellee? PETE RAACK MS. CHESTER: My name is Amy Chester, and [18] CONTENTS [19] I'm from Region II and will be representing the ORAL ARGUMENT PAGE [20] Government in this matter. We have John Emerson On behalf of the Appellant 5 [21] from Region VI and Pete Raack from OECA, both of On behalf of the Appellee 34

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Rebuttal on behalf of the Appellant

[22] whom are on the brief but will not be speaking.

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- JUDGE FULTON: Okay. So Ms. Chester,
- you'll be present the entire argument for the
- [3] Agency, okay.

[5]

[6]

[22]

Okay, very well, Mr. Moore. [4]

# ORAL ARGUMENT ON BEHALF OF APPELLANT

#### **HOWMET CORPORATION**

- MR. MOORE: Good morning, Your Honors.
- [8] This case concerns the application of EPA's spent
- [9] materials regulation. More specifically, this case
- [10] concerns the regulatory definition of what is a
- [11] spent material. That is a one sentence definition.
- [12] Accordingly, this case concerns a single sentence.
- In this case Appellant Howmet asked that [13]
- [14] the definition of "spent material" be applied as
- [15] written, as it is codified in the Code of Federal
- [16] Regulations, EPA, however, refuses to apply the
- [17] regulation as promulgated by the Agency. EPA asked
- [18] that the Board allow the Agency to rewrite its
- [19] spent materials definition in the context of this
- [20] case in order to hold Howmet liable for violations
- [21] of the Resource Conservation Recovery Act, RCRA.
  - While EPA has, of course, the authority to

- [1] rewrite its regulations, it can do so only in the
- [2] context of notice and comment rulemaking. EPA ad
- 131 hoc attempt to write the spent material definition
- [4] in the course of this case is unlawful.
- 151 Furthermore, there is no need to depart from the
- [6] plain language of the regulation. The regulatory
- [7] language is clear on its face.
- To my left we have the regulation at
- [9] issue. Under 40 CRF 261.1(c)(1), a spent material
- [10] is "any material that has been used and, as a
- [11] result of contamination, can no long serve the
- [12] purpose for which it was produced without
- [13] processing." Applying this definition as written,
- [14] as codified, as promulgated by the Agency, to the
- [15] facts to this case is a straightforward process.
- The first step, the first part of the [16]
- [17] definition speaks in terms of a material that has
- [18] been used. In this case that material is potassium
- [19] hydroxide, or KOH, as it is commonly known and as
- [20] you will see in our briefs. In its manufacturing
- [21] operations Howmet employed KOH for one of its many
- [22] uses to clear ceramic core for metal castings. The

- [1] KOH was used by Howmet until it was no longer
- [2] effective in Howmet's operations. Howmet then
- [3] shifted its used KOH to Royster-Clark for use by
- [4] Royster in manufacturing fertilizer. So we have a
- [5] material, KOH, and we have use, use by Howmet in
- [6] its operations to clean ceramic core for metal
- [7] castings.
- The next step in the regulatory definition
- is ask whether, in Royster's hands, the KOH could
- [10] continue to serve the purpose for which it was
- [11] produced without processing. Accordingly, this
- [12] step requires us to define the purpose for which
- [13] the KOH was produced. KOH is produced for the
- [14] purpose of providing a concentrated source of
- [15] potassium and a high concentration of hydroxide
- [16] atoms, which in turn results in KOH being effective
- in various different applications and for various
- [18] different uses.
- The next step in the analysis asks whether [19]
- [20] Royster processed the KOH that it received from
- [21] Howmet. It's undisputed that Royster did not.
- [22] Royster used the KOH, as is, as Royster received it

- [1] from Howmet. In Royster's operations, the KOH was
- [2] the source of potassium for the fertilizer, and it
- [3] neutralized the pH of Royster's fertilizer mix.
- [4] That is the high concentration of hydroxide atoms.
- JUDGE STEIN: Mr. Moore, was there any
- [6] water added to the KOH during the processing of it
- [7] at Howmet's facility?
- MR. MOORE: I believe that the KOH, as
- 19] used by Howmet, was in a liquid solution to begin
- [10] with.
- JUDGE STEIN: So in other words, the [11]
- [12] material that Howmet received from the manufacturer
- [13] of the KOH, the water was already added into it?
- MR. MOORE: I believe that would be the [14]
- [15] case.
- JUDGE STEIN: Is the record clear on that [16]
- [17] **point?**
- MR. MOORE: I don't believe it is. I
- [19] believe the record speaks in terms of a liquid
- [20] solution.
- [21] JUDGE FULTON: Mr. Moore, also, just by
- [22] mention, one of the challenges in this appeal is

[1] that we're working with a factual record that's [2] confined to the stipulations, the fact that the [3] parties entered into, and we may find ourselves [4] asking questions from time to time during this [5] argument that might involve reference to facts [6] outside the record.

And whether it's in response to one of our [8] questions or whether in the course of presenting 9 something to us where considering facts outside the [10] record, if you could help us identify those facts [11] along the way so that we're clear on that.

And just a case in point here. You [12] [13] indicated that Royster used the KOH on a kind of [14] as-is without any modification basis. Is that in [15] the factual stipulation?

MR. MOORE: Yes I believe it is, Your [16] [17] Honor. I can't—I don't have the stipulations here [18] at the podium with me, but I believe it is one of [19] the factual stipulations.

JUDGE FULTON: Maybe you all can look at [21] that during EPA's argument and just point [22] that—point us to that.

[1] argument—and I hope this does address Your Honor's [2] question—we spoke in terms of the purposes, [3] plural, for which KOH is produced to serve, those [4] purposes being the use of KOH. KOH is a multiuse [5] product, and that was the thrust of our argument [6] there. Judge Moran did point out that we spoke in [8] terms of the purposes, plural, whereas the [9] regulation, on its face, speaks in terms of "the" [10] purpose. And there was some confusion there as to [11] the regulation not taking into consideration a [12] product that could have more than one use. JUDGE REICH: If EPA had adopted the [14] proposed regulations with the word "original" [15] purpose in there, would your argument still be that [16] this was being used by Royster for the original purpose because of the way you have defined the [18] purpose of KOH? MR. MOORE: I think the way that it was [20] first framed in the 1983 proposal and then

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MR. MOORE: Certainly, Certainly, Your [1] [2] Honor.

JUDGE REICH: Can I just, for purposes of

[4] understanding your argument, because in some ways

[5] when you follow the initial decision, there seems

[6] to be a different perception of what your argument

mas than what you've clarified in your brief.

In citing back to Federal Register

[9] preamble language about that they changed from

[10] original purpose and so forth, that all seemed to

[11] have relevance in terms of a scenario where [12] something was being used for other than its

[13] original purpose. But in your brief you seem to

[14] make the distinction between, essentially, a

[15] singular purpose and multiple uses. Does that mean

[16] that that whole earlier analysis is essentially

[17] irrelevant?

Because your argument that even if you [18] [19] were applying something comparable to the original [20] purposes, it's still being used for the original

[21] purpose?

MR. MOORE: I believe in our earlier

[1] clarified and said, no, that's not going to work.

[2] We don't want to limit you to a single use if it is

[21] clarified by the 1985 adoption was that EPA meant

[22] it's original use, and that they then came back and

[3] still fit to serve one or more of the other uses

[4] that it was produced to serve.

JUDGE REICH: So you do agree that in

[6] looking at purpose you have to look at use?

MR. MOORE: I believe so, yes.

JUDGE REICH: Okay. [8]

MR. MOORE: I believe that purpose and use

[10] are intertwined, and Howmet is a very good example

[11] of that. Howmet has multiple uses and therefore it

[12] could be said to have multiple purposes. But when

[13] you boil it down to an elemental purpose, a single,

[14] solitary purpose, it comes back down to its

[15] Chemical composition, it's chemical makeup in every

[16] single use.

[17] JUDGE STEIN: Mr. Moore, why would a

[18] statute like RCRA that addresses waste or

[19] abandoned, thrown-away materials loop back to a

[20] manufacturer's purpose—

MR. MOORE: That is— [21]

JUDGE STEIN: —as opposed to, for

[1]	example, the waste generator's purpose?
[2]	MR. MOORE: Well, that those to the-two
[3]	points: 1) The way the regulation's worded. The
[4]	regulation is worded in terms of a material, and
[5]	the purpose for which that material is produced

- [6] So applying the regulation, on its face, yields [7] that construction.
- [8] The other point—and EPA has made this a
  [9] point in its case about why you shouldn't look to
- the original purpose of the material, and that is because they have no regulation over virgin
- materials until they are discarded. And one way of
- [13] being discarded is being spent; another way is
- [14] being abandoned.
- [15] A virgin material, if its abandoned, is
  [16] certainly subject to EPA's jurisdiction, but I
  [17] think EPA's point that they have no jurisdiction
  [18] over virgin material is the very reason why you
  [19] should look at the purpose that the unused, or some
  [20] would say virgin, product is produced to serve.
  [21] Because we're trying to determine in this case
- [1] serve those purposes, and if it can without [2] processing, it's not subject to EPA's jurisdiction.

[22] whether the used material, used KOH, can still

- [3] JUDGE STEIN: When I look at the
- [4] definition of generator in the regulations, and
- [5] that's in, I think, 260.10, it says, "Any person by
- [6] cite whose act or process produces hazardous waste
- [7] identified or listed in this part or whose act
- [8] first causes the hazardous waste to become subject
- [9] to regulation." Why can't I look at the word
- [10] "produced" in the context of the RCRA scheme, in
- [11] the context of the act to the generator whose
- [12] process with this aqueous solution produced at some
- [13] point a waste or a material that can no longer be
- [14] used for its original purpose of cleaning these
- [15] **parts?**
- [16] MR. MOORE: Well, because we have to keep
- [17] in mind that regulation speaks in terms of a
- [18] purpose for which it was produced. And used
- [19] products are not produced for any single purpose;
- [20] they're the result of another production process,
- [21] in this case the production of metal castings. So
- [22] we need—we have to come up with a purpose for

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[1] which the material was produced. And the material

- [2] at the start of the regulation is the unused
- [3] product, and it continues to be KOH throughout this
- [4] analysis.
- [5] JUDGE STEIN: Well, it seems to me that
- [6] you're using the word "produced" in a very, one
- might argue, narrow sense, in the sense of a
- [8] production process, a manufacturer produces a
- [9] product. But aren't there other ways to look at
- the word "produced"? Isn't there at least some
- [11] ambiguity as to what "produced" might mean and
- [12] particularly against a backdrop in RCRA where
- [13] you're talking about people whose acts can produce
- [14] a waste?
- [15] MR. MOORE: Yes, But when we talk about
- [16] production in the context of a purpose for that
- [17] production, I think we have to focus on a certain
- [18] type of production there. It's not just any
- production of a waste, because the analysis that
- we're undertaking is to determine if it even is a
- [21] solid waste.
- [22] We're not at that point yet; we're not at

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- [1] the point of solid waste. We're certainly not at
  - [2] the point of hazardous waste. We're at the point
  - [3] of whether this is a spent material so that we can
  - [4] then take the next step in the analysis to
  - [5] determine if we have a waste product.
  - [6] JUDGE STEIN: Right, But as I understand
  - [7] that it's undisputed, that if this material is
  - [8] spent it in fact is hazardous waste. Am I correct

  - [9] in understanding that?
  - [10] MR. MOORE: No, you're absolutely correct,
  - [11] Your Honor.
  - [12] JUDGE STEIN: But it's a corrosive
  - [13] material, correct?
  - MR. MOORE: It is. It's a corrosive
  - [15] material off the shelf. It has a low pH. It is a
  - [16] caustic material.
  - [17] JUDGE STEIN: So it doesn't become more
  - [18] corrosive in the way in which Howmet used the
  - [19] material at its plant?
  - [20] MR. MOORE: I don't believe it does. And
  - [21] here again we would be going off the statement of
  - [22] facts, I believe. I don't know of that anywhere in

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[1] the facts.

- [2] JUDGE FULTON: The statement of facts
- [3] indicate why the KOH was no longer usable by
- [4] Howmet?
- [5] MR. MOORE: Yes. It would pick up the
- [6] ceramic, because it dissolved the potassium
- [7] hydroxide ions, worked to dissolve the ceramic in
- [8] the castings. And so the KOH would become too
- [9] heavy with ceramic and cannot be continually used
- [10] in the process.
- [11] JUDGE FULTON: And the factual stipulation
- [12] is clear on that, you think?
- [13] MR. MOORE: I believe the factual
- [14] stipulation says that it could no longer be
- [15] effective in Howmet's process.
- [16] JUDGE FULTON: I noted that you're
- [17] indicating that it's because it was too high in
- [18] ceramic content to be functional any longer, and I
- [19] believe the Region's characterization was
- [20] that—let's see—it was used until it contains
- [21] impurities or contaminants which would affect the
- [22] newly-cast metal parts. Are those consistent

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- [1] statements or inconsistent statements?
- [2] MR. MOORE: I would agree with that, Your
- [3] Honor, you have to recognize in the context of this
- [4] regulation a contaminant can be water. It can be
- [5] simply diluted KOH, and it is therefore
- [6] contaminated if it is no longer fit to serve your
- [7] purpose under this regulation.
- [8] JUDGE FULTON: On this question of the
- [9] original purpose and the change from the proposed
- [10] regulation to the final regulation, in light of the
- [11] fact that the Agency was purporting to make a
- [12] clarifying change to more clearly express its
- [13] intent, would you agree that as part of the
- [14] interpretative process here we can still consider
- [15] this idea of originality in the context of the
- [16] regulation as now worded?
- [17] MR. MOORE: I wouldn't—I would say you
- [18] cannot consider originality in the sense of the
- [19] initial use, the first use that is made of a
- [20] product. I think you have to look at the—if you
- [21] want to look, you need to look at the original
- [22] purpose for which the product was produced. I

[1] don't know that the use of "original" there is

- [2] helpful at all because the purpose remains the
- [3] purpose for which the product was produced.
- [4] And EPA did clarify not only that there
- [5] was some ambiguity in the use of original purpose,
- [6] but it would have the—it may have the result of
- [7] disallowing a subsequent use that is not identical
- [8] to the initial use. So EPA specifically said: We
- [9] don't want to preclude a subsequent use that's not
- [10] identical to the initial use.
- [11] **JUDGE FULTON:** Um-hmm.
- [12] JUDGE STEIN: Does the record reflect
- [13] whether or not Royster paid Howmet any monetary
- [14] consideration for this product?
- [15] MR. MOORE: There again, yes. I believe
- [16] that the record reflects that stipulations speak in
- [17] terms of the transaction which was arms length,
- [18] yes.
- [19] JUDGE STEIN: Does it specify an amount of
- [20] money?
- [21] MR. MOORE: There again, I do believe so,
- [22] and we can locate these stipulations during EPA's

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[1] argument.

- JUDGE STEIN: If one were concerned about
- 13) the potential for so-called "sham recycling," what
- [4] evidence in the record exists to refute the notion
- [5] that this is really a form a sham recycling?
- [6] MR. MOORE: The evidence indicates clearly
- [7] that Royster used the product, as is. It only took
- [8] as much from Howmet as it could use in its
- [9] manufacturing operations. But for Royster's
- [10] product, but for another source of used KOH,
- [11] Royster would have gone out and purchased unused
- [12] KOH. There was no speculative accumulation and
- [13] there was an arm' length transaction there.
- [14] JUDGE STEIN: Does the record reflect at
- [15] all whether the used product from Howmet met
- [16] commercial specifications that Royster otherwise
- [17] would have used in its fertilizer product?
- MR. MOORE: The record speaks in terms of
- [19] the agreement between Howmet and Royster, speaks in
- [20] terms of an environmentally sound product, but it
- [21] does not reflect any specifications, I do not
- [22] believe, that Royster had for KOH product.

- [1]	JUDGE STEIN: I have in mind a Federal
[2]	Register notice, the January 4, 1985 notice at page
- [3]	638 in the third column which talks about the
[4]	potential for sham recycling. "A recurring type
[5]	situation posing the potential for sham recycling
[6]	involves using corrosive wastes as neutralizing
[7]	agents. The potential for disposal in these
[8]	situations is high since the waste basket can be
[9]	dumped into other materials, and any resulting
[10]	change in pH would be incidental to the disposal
[11]	purpose of the transaction.
[12]	"Accordingly, EPA will not accept a claim

[14] as a substitute for virgin acid or caustic, unless [15] indicia of legitimate recycling are present."
[16] And it goes on. Are you familiar with [17] that passage? And why is it that this situation [18] doesn't fall within that area of caveat that EPA [19] placed?

[13] that a corrosive secondary material is being used

[20] MR. MOORE: Yes, Your Honor, I am familiar [21] with that passage, and one of the reasons why it [22] does not fall within that analysis by EPA or those Page 21

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[1] What is left under "spent materials" if we were to [2] accept your argument?
[3] MR. MOORE: I don't believe that "spent
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[4] materials" is a catch-all provision, Your Honor; I [5] do believe it is a specifically-defined provision,

[6] and what is left of the provision on the basis of [7] our argument is any product that is produced for a

[8] single use—a single purpose, excuse me—a single

[9] purpose for which it is produced, and it is used

[10] for that purpose and it's proposed to be used for

[11] another purpose, it cannot be used for that other

[12] purpose under the spent materials regulation.

[13] JUDGE FULTON: Any unformulated chemical would fall outside this provisions coverage, then,

[15] I assume.

[16] MR. MOORE: That's too—I believe that's [17] too broad of a statement for me to be able to [18] confirm. I don't know whether there would be [19] unformulated products that really only have a [20] single use, single purpose or not.

[21] JUDGE FULTON: But it would have [22] particularly profound implications for that

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[1] concerns expressed by EPA is because that, in
[2] addition to providing a neutralizing agent for the
[3] pH mixture of Royster's fertilizer, it also
[4] provides the primary source of potassium for that
[5] fertilizer mixture, which is absolutely necessary
[6] for Royster's—well, its tobacco(ph) mixture.
[7] JUDGE STEIN: Okay.
[8] JUDGE FULTON: Mr. Moore, probably my
[9] greatest concern about your argument is sort of
[10] thinking through its implications for the structure
[11] of this regulation. I mean when you look at
[12] 61.2(c), this passage that deals with recycled
[13] materials that are nonetheless regulated if used in

[15] reference to this list which includes spent [16] materials, you see in that list a number of things. [17] And when you work through the list, it kind of [18] leaves you with the impression that the spent [19] materials category was intended to be a catch-all

[14] a manner constituting disposal, and there's

[21] And my question is, does your argument [22] essentially eviscerate this catch-all provision?

[1] universe of material. As I recall, you had in
[2] your—a passage in your brief that distinguished
[3] between formulated and unformulated products, the
[4] notion being that when you had a formulated
[5] product, there was a more—typically a more narrow
[6] or specific purpose associated with that formulated
[7] product.
[8] But this other universe of unformulated
[9] material, feedstocks and the like, would be

[9] material, feedstocks and the like, would be
[10] profoundly implicated by this interpretation.
[11] MR. MOORE: I don't know. There again, I
[12] don't know if I could agree with the
[13] characterization as "profoundly implicated." You
[14] would still have to go through the analysis in the
[15] regulation, and you also have the final part of
[16] this analysis which is not implicated in this case,
[17] and that is processing: whether you can get there
[18] from here without processing it.
[19] And I believe that if there is a

floodgate's concern, that still needs to be taken into consideration because I don't know that you can speak to the universe of unformulated, or

[20] of some sorts.

[1] ingredients—those types of products—and say that
[2] they can continue to be used over and over and over
[3] and over and over again without any processing.
[4] JUDGE FULTON: Can you make me feel a
[5] little better than your brief did on this
[6] hypothetical that the Region posed about the sand,
[7] just to recall it for us all? They said that if a
[8] brass factory uses virgin sand as an abrasive until
[9] it's contaminated and then used the sand as sandbox
[10] fill, then under Howmet's interpretation here, that
[11] would not be a regulated material.
[12] MR. MOORE: Yes, Your Honor. That's the
[13] heartstrings argument that EPA's made here. And,

[12] MH. MOOHE: Yes, Your Honor. That's the
[13] heartstrings argument that EPA's made here. And,
[14] quite frankly, I believe it is incumbent upon EPA
[15] to make you feel better about that because the
[16] truth of the matter is, is that they have to—that
[17] argument, that analysis rests upon land application
[18] of the sand. So if we were to put the sand in a
[19] sandbox that was lined, or sandbox that was above
[20] ground, a sandbox at McDonald's, that analysis
[21] doesn't apply, and it would be absolutely okay if
[22] you follow the EPA analysis.

And the other thing to remember is that
RCRA, the spent materials regulation, is not the
only method of capturing that type of activity.
And, second, if EPA were concerned about this,
there's two things that they can do? 1) They can
list the waste, specifically say that this type of
waste, sand from a brass foundry, is a listed
hazardous waste and therefore we don't have to go
through the spent materials analysis.

The other thing that EPA could have done
[11] if they had intended to say that any material that
[12] has been used in an industrial process cannot be
[13] placed into a product that will be land applied.
[14] That is exactly what they could have said
[15] promulgating the spent materials regulation.

The way that they promulgated it, without making that statement, suggests that there must be some products that can be used and can continue to be used and are still fit for use in a product that can be land applied.

JUDGE FULTON: Thank you. For purposes of generators, how do you—how do you structure your

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- [1] thinking about storing these materials that might
- [2] have remaining uses?
- [3] MR. MOORE: Well, the generator is always
- [4] tasked with making a waste determination. It is
- [5] incumbent upon the generator to determine whether
- [6] it has a solid waste and whether that solid waste
- [7] is a hazardous waste. And if it is, that's how you
- [8] treat it.

[10] If the generator determines that the [10] product that it has is not a waste product, that is [11] not a spent material therefore there is no RCRA [12] permitting analysis that you need to go through,

[13] but there is a speculative accumulation concern

[14] that the Agency could bring. And you need to be [15] wary of that.

[16] JUDGE FULTON: If you have a material some

[18] hazardous waste and some of which is sold under a

[19] recycling arrangement, how do you store that

[20] material? Are you subject to the hazardous waste

[21] storage limitations? Is it treated as a hazardous

[22] waste, effectively, until the decision is made on

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[1] which path to send the material off on?

[2] MR. MOORE: I do not know that it would

131 have to be. In the facts of this case I believe

[4] that it was. There again, I think we're going off

[5] the—going outside the bounds of the stipulations,

[6] and I will refrain from doing that.

[7] JUDGE FULTON: But do the storage rules

[8] apply, the hazard waste storage rules apply in that

[9] circumstance?

[10] MR. MOORE: No, they would not, because

[12] effectively accumulated or unless your intent for

[13] that waste load was to not ship it to somebody such

[14] as Royster for use in a second application but to

[15] ship it to a hazardous waste site. Then you've

[16] made the determination that that product is not

[17] going to be reused and therefore it is a hazardous

[18] waste at that point in time.

[19] JUDGE FULTON: So it turns on the intent [20] of the generator?

[21] MR. MOORE: It actually turns on the use [22] that is going to be made of the material.

[1]	JUDGE FULTON: Which you don't know until	
[2]	the decision is made regarding the use.	

[3] MR. MOORE: That's correct. But it would
[4] not only hinge on the intent of the generator. In
[5] this case, for instance, the reason that the single
[6] waste load was not shipped to Royster is because
[7] Royster had no need for it at that point in time in
[8] its process.

[9] JUDGE STEIN: If you have a material that [10] potentially could go to Royster but they have no [11] need for it, so it could be used for their purposes [12] and it's not and therefore it's going to be [13] disposed of, is that material a hazardous waste or [14] not?

[15] MR. MOORE: It is.

[16] JUDGE STEIN: But can't it still serve the
[17] purpose for which it was produced?
[18] MR. MOORE: It can, but you just abandoned
[19] it. It is a hazardous waste by virtue of being
[20] abandoned and disposed.

[21] JUDGE REICH: Can I ask a question on a [22] different aspect of the case? We haven't really

[1] talked about the fair notice issue in the case. If

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JUDGE REICH: Okay. Thank you.
 JUDGE FULTON: How are we doing with your
 time?

[4] MR. MOORE: It's apparently long since [5] gone, but it's all your time, it's not my—

[6] JUDGE FULTON: Would you like to wrap up

[7] before you sit down, take a minute, or—it's up to [8] you.

[9] MR. RILEY: We could use our props.

[10] MR. MOORE: I would like to take just that

[11] minute to speak about the argument that EPA is

[12] putting forward in this case and the effect that it

[13] has on the regulation as written.

[14] EPA contends that the purpose for which a [15] material was produced should be defined as the

[16] first use that is made of the material. And the

[17] exhibit to my left shows you the very effect that

[18] that has on the reading of the regulation. And

[19] we've previously talked about the 1983 proposal for

[20] spent materials regulation.

[21] What it said, it spoke in terms of [22] original purpose. And then the 1985 final

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Page 32

121 the Board were to conclude that Howmet was in fact
131 liable and, in fact, the interpretation of the reg
141 was sufficiently ascertainably certain that fair
153 notice did not apply as a consideration but,
164 nonetheless, there was some ambiguity there that
175 the Board might otherwise have taken into account
186 in determining the amount that the penalty under
187 the statutory factors under RCRA, is the Board
187 precluded from considering that, given that you've
187 poes your stipulation in effect waive any

[11] stipulated to the penalty?
[12] Does your stipulation in effect waive any
[13] argument that could be made along those lines?
[14] MR. MOORE: The legal effect of the
[15] stipulation I have not researched, and I am not
[16] prepared to address that. In all fairness to EPA,
[17] I will say that we have not raised that issue on
[18] appeal. In good faith we have stipulated with the

prepared to address the next phase of this case:
[21] how to pay that penalty or appeal it should we not
[22] prevail before the Board.

[19] Agency as to a penalty and, of course, would be

[1] promulgation came out, and EPA said on, we're not [2] taking that approach; what we're taking is the [3] approach that we see in 40 CFR 261.1, and that is

[4] speaking in terms of the purpose for which the

[5] material was produced, not the initial use that's

[6] made of the material.

[7] However, EPA has now gone back to 1983 in [8] this case, and they are looking at the first use

19] that was made of the material. This is an

[10] unreasonable reading of a regulation that's clear

[11] on its face, and it is an unlawful attempt to

[12] rewrite that regulation in the course of this case.

[13] JUDGE REICH: Going back to what I asked

[14] you, really, at the beginning of the argument, is

[15] your concern that they're linking purpose to use or

[16] that they're linking it to first use?

MR. MOORE: Our concern is that they're

[18] leaking it to first use and not purpose of

[19] production. To produce is to create and to use is

[20] to consume. The words are not interchangeable;

[21] they're not synonyms and one cannot replace the [22] other.

JUDGE REICH: I thought you went to,
earlier, though, determining the purpose for which
it's produced, you did have to look at use, not
necessarily first use, but you did have to look at

[5] use.

[6] MR. MOORE: Not when you talk in terms of

[7] purpose versus use. What is the purpose of this

[8] material? Well, you could say, well, it's used for

[9] the following uses, and you have 15 uses. Or you

[10] may have one use. And certainly in terms of a

[11] single use product, that single use defines the

[12] purpose but that you can't have any other purpose.

[13] In terms of a multiuse produce such as

[14] KOH, and if you want to talk in terms of a single

[14] KOH, and if you want to talk in terms of a single
[15] purpose—and we're brought here today because of
[16] the text of the regulation and Judge Moran's Order
[17] suggesting that when you speak in terms of "the
[18] purposes" for which KOH is produced versus "the
[19] purpose," that's a material difference.

[20] We can get down to an elemental purpose [21] for KOH. That is not difficult, but it still is [22] the case that KOH has multiple uses. Its single

[1] the way—that's in the declarations—at least for

[2] the time period relevant to this cite, this case,

[3] the violations time period the violations allege.

[4] That's the Pirkle declaration. I believe it's

[5] stipulation paragraph Number 14 or 15.

[6] When Howmet [sic] received the fertilizer,

[7] instead of using it as a solvent in the manner that

[8] Howmet used it, they used it as a source of

[9] potassium and to control and neutralize the pH of

[10] the fertilizer. Because the KOH when Howmet was

[11] only being used as a solvent, as held by the ALJ,

[12] the material constituted a spent material.

[13] JUDGE STEIN: Excuse me, Ms. Chester,

[14] could you speak up just a little bit.

[15] MS. CHESTER: Sure. Is this better?

[16] JUDGE STEIN: Yes, thank you.

[17] MS. CHESTER: Okay. Now, EPA's

[18] application of the spent—there it goes—EPA's

[19] application of the term "spent material" to this

[20] case is based on the plain language of the

[21] regulations, language which is reinforced by and

[22] exemplified in the—thank you—in the Rules January

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[1] purpose is its chemical composition.

JUDGE STEIN: Is that elemental purpose

reflected in the parties' stipulation—and forgive
me if that question's already been asked—but—

MR. MOORE: No, it is not, Your Honor.

[6] JUDGE FULTON: Okay, Thank you, Mr. Moore.

MR. MOORE: Thank you for your time.

[8] JUDGE FULTON: Ms. Chester?

[9] MS. CHESTER: Good morning.

1101 You can take that down.

[12]

[13]

[11] MR. MOORE: Sure, if it's bothering you.

ORAL ARGUMENT ON BEHALF OF APPELLEE ENVIRONMENTAL PROTECTION AGENCY

[14] MS. CHESTER: We're here today requesting
[15] that this Board affirm the ALJ's decision. As
[16] pointed out by Howmet, the primary issue before the
[17] Board is whether their used KOH constitutes spent
[18] material.

Now, Howmet, as I stated, utilized the KOH
as a solvent to clean metal castings. Once the KOH
became too contaminated for that purpose, they sent
the used KOH off-site to Royster free of charge, by

[1] 4, 1985 preamble.

[2] Now Howmet argues that this is rewriting

[3] the regulation, but as we will see, as exemplified

[4] in our brief, EPA has consistently reiterated and

[5] applied the definition of "spent material" since

[6] it's promulgation, as it has done so in this case.

This is evidenced by at least two

[8] administrative tribunal decisions and advisory

[9] letters that were written as early as '86 and as

recently as 1998 to the regulated community.

[11] Now, let's go to the express language of

[12] the regulation. A used material is deemed spent

[13] when, as a result of its contamination, it can no

[14] longer serve the purpose for which it, the used

[15] material, was produced.

Now, we agree with Judge Stein that the

[17] word "production" does, in fact, coincide with the

[18] generated definition of 260,10 and 262,11. In

[19] other words, this entire spent material definition

[20] is ultimately linked to the definition and creation

[21] of a solid and hazardous waste; therefore the word

[22] "produced" does in fact speak to the production of

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[1] the used material by the generator.

Also, the language does not, because of [2] [3] singular use of the word "purpose" allow or require [4] for an analysis of the multiple ways in which the [5] virgin predecessor of the contaminated material [6] might be used as Howmet maintains. This is, of [7] course, reinforced by the January 1985 preamble [8] which was signed by the then acting administrator.

Now, the preamble does two things: It [10] discusses the term "spent material," per se; and it [11] places it in context.

JUDGE STEIN: Before you go on, if I look [13] at the definition in the regulations, and I [14] substitute the word "generated" for "produced," so [15] that I say a spent material is any material that [16] has been used, and as a result of contamination can [17] no longer serve the purpose for which it was [18] generated without processing, that doesn't seem to [19] make much sense.

MS. CHESTER: Why not? I mean, actually [21] it does. I mean what's happening here, it's a used [22] material that is—a material that's used until it

[1] is a solid waste. So it all flows together: It's

[2] a joint regulatory picture.

JUDGE REICH: Now I'm having a little bit

[4] of difficulty because if we focus, as I think

[5] you're saying we should, on the material produced

(6) by Howmet, which seems to be has to be the

[7] ultimately contaminated material 'cause, clearly,

[8] they didn't produce the virgin material, why do I

[9] not think, conclude that their purpose is to send

[10] as much of that to Royster as they can since that

[11] presumably saves them disposal costs, and therefore

[12] they meet that definition?

MS. CHESTER: What the regulation

[14] does—and it's really highlighted and exemplified

[15] and reinforced in the preamble—is it requires you

[16] to look at the original use of the material by

[17] Howmet.

Now, I probably erred in focusing on the [19] word "production," but I was trying to respond to

[20] your point earlier and how it relates to the false

[21] generator definition. Now, we, as the ALJ thought

[22] the definition was clear on its face because of the

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[1] can no longer serve that purpose.

In this case, Howmet used the material [3] until it was—

**JUDGE STEIN:** But if you're talking about

[5] waste generation, doesn't the—it's the act or

[6] process that produces the waste, and it seems like

[7] if you substitute "generation" for "produced,"

[8] you're—to talk about the purpose for which a waste

[9] is being generated without processing doesn't seem

[10] to quite fit either.

MS. CHESTER: We're not trying to [11]

[12] substitute the word "produced" for "generator." To

[13] be clear, what we're trying—what I was trying to

[14] state was that the concept of the production of the

[15] waste is consistent with the regulatory esteem(ph)

[16] in general. And in 260.10 we describe the

[17] generation process. It's described as a reduction

[18] of waste.

In 262.11 a generator is assigned to the [19]

[20] task of determining when a material is a waste. [21] Now, the spent material definition in the recycling

[22] context is step one in determining when a material

[1] single use of the purpose and it's focus on the

121 used material and how it was used.

To the extent there's any ambiguity,

[4] however, I'll bring you back and ask you to focus

[5] on the preamble, per se.

Now, the preamble specifically states that

[7] this regulation deals with the recycling of

[8] secondary materials, and it specifically states

[9] that EPA does not regulate unused or unreactive raw

[10] materials. And I'll bring you page 624 for that

[11] citation.

In fact, Table 1 of 240 CFR 261.2, which

[13] sets forth specifically when spent materials are

[14] solid waste, specifically lists, quote which types

[15] of secondary materials are defined as solid and

[16] hazardous waste when recycled.

[17] In other words, as a preliminary matter,

[18] to be a spent material you [sic] must be a

[19] secondary and a used and contaminated material.

[20] Now, this undermines Howmet's argument that you

[21] look to the virgin product of the material.

The preamble also specifically goes on to

[22]

- [1] talk about the term "spent material," and as
- [2] highlighted by Howmet. In 1983 the definition
- [3] proposed that—put forth a proposal which was then
- modified in 1985. In 1983 the Agency proposed that
- [5] spent material be defined as the used material that
- [6] has served its original purpose.
- Now, in 1985 the Agency clarified its
- [8] regulation. It did not mean to change its intent.
- 191 You heard earlier Howmet state that they agreed
- [10] that under the 1983 wording of the regulation their
- [11] material would be spent. Now, of course, EPA
- [12] changed the wording of the regulation, but it did
- [13] so in order to clarify it.
- THE WITNESS: Ms. Chester, can I interrupt
- [15] you? I had understood, perhaps incorrectly, that
- [16] the 1983 regulation was simply a proposal.
- MS. CHESTER: Yes. [17]
- JUDGE STEIN: And that the 1985 regulation [18]
- [19] in fact was the final. So the words that you're
- [20] suggesting was in the regulation was merely in a
- [21] regulatory proposal that was never finalized. Am I
- [22] correct?

- MS. CHESTER: Yes, absolutely correct. I [1]
- [2] apologize if I misapplied—if I implied otherwise.
- JUDGE STEIN: Okay. Additionally, does
- 141 the record reflect in any way—and by record,
- [5] actually, is there anything in the materials for
- [6] the rulemaking that suggest why EPA used the word
- 7 "produced"? When it moved away from original
- [8] purpose, why is it that they chose "produced"? Is
- [9] there anything in the public record for that
- [10] rulemaking that would tell us that?
- MS. CHESTER: As far as I know, there's [11]
- [12] nothing specifically regarding the word "produced;"
- 1131 however, talking about the modification from the
- [14] proposed definition to the current definition, the
- [15] Agency stated that they wanted to ensure that a
- [16] used material could be further used in a manner
- [17] similar to, but not identical to, quote, "its
- [18] initial use."
- JUDGE REICH: Where does the similar come
- [20] in to those things that are not identical but
- [21] similar? Where does the similar come in in the
- [22] Federal Register preamble?

MS. CHESTER: Well, the phrase "initial

- [2] use" is in the sentence before the example. The
- [3] Agency's reference to original purpose—
- JUDGE REICH: Not identical to. Not
- [5] identical to, to me, is the whole universe of
- [6] anything that's not the same. Not identical
- [7] doesn't necessarily mean not identical but similar.
- MS. CHESTER: But they have an example
- [9] that specifically sets forth a very similar but not
- 1101 identical use.
- JUDGE REICH: Right-
- [12] [Simultaneous conversation.]
- [13] MS. CHESTER: (Off-mike.)
- JUDGE REICH: So we have to—we have to
- infer from the choice to the example that "not
- [16] identical" was intended to mean "not identical but
- [17] similar."
- [18] MS. CHESTER: I think—
- JUDGE REICH: There's nothing more [19]
- [20] explicit than that.
- MS. CHESTER: And they were changing the
- [22] definition and modifying it from the proposed form

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- [1] which would be original purpose—
- JUDGE REICH: Um-hmm. [2]
- MS. CHESTER: —and they were afraid that
- [4] if you used it once to clean metal, degreased to
- [5] clean solvent(ph) or circuit boards, you could only
- [6] use it that way. And because EPA wanted to allow
- you to continue to use a material that is
- [8] synonymously or equal to, or equivalent to a raw
- [9] material or a product, they wanted to broaden the
- [10] definition so that you could still use the material
- [11] as a solvent, but we don't care what kind of
- [12] solvent.
- JUDGE FULTON: But I think the question
- [14] Judge Reich has asked is whether you can really
- [15] look at that as a confining illustration, which
- [16] seems to be what you're doing. It's offered as an
- [17] illustration of the justification for relaxing the
- [18] regulatory language to allow for a certain course
- [19] of conduct that might have been prohibited before.
- [20] But does it confine or bound—
- MS. CHESTER: I agree it's an example that
- [22] sets forth, you know, a finite scenario. However,

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Page 45 [1] in this particular case, Howmet used the material [2] as a solvent; Royster used it for a completely - [3] different purpose. There was no continuous use, so [4] if you would apply this example, you will find that [5] on counsel's table that the material was spent. So 161 where there was continuous use of a solvent, in 171 this case the material was originally used by [8] Howmet as a solvent, when they could not use it [9] that way anymore, they shipped it off to Royster, [10] and Royster used it for a completely different [11] purpose and a purpose that, ultimately, was one [12] that the Agency wanted to regulate because it was a [13] use constituting disposal and is equivalent to [14] waste management. JUDGE FULTON: But isn't there a [16] difference between saying that if Howmet did what [17] was in the example, the example tells you it would [18] not be spent, and saying that if Howmet did [19] anything different it would necessarily be spent? [20] Aren't you really equating the two and saying if it [21] varies from the example, that that's intended to [22] mean that it must be spent? And it doesn't really

Page 47 [1] purpose. JUDGE STEIN: What regulatory framework [3] was on the books prior to the 1983 proposal? I'm a [4] little rusty in my mind about the state of play in [5] light of some of the court decisions. Were [6] recycled materials at that point regulated, or had [7] those—had the courts effectively vacated those [8] regulations or determined that EPA had gone too far (9) in governing recycled materials? MS. CHESTER: In 1983? [10] JUDGE STEIN: 1983. And in other words, [11] [12] before the 1983 proposal, and if you don't know— MS. CHESTER: Yeah, I do not know. The [13] [14] only thing I could tell you is that when the 1985 [15] rule came out, EPA specifically cited Congress' [16] mandate to promulgate regulations dealing with [17] recycling of secondary materials. JUDGE STEIN: So prior to 1983 were [18] [19] recycled materials unregulated? MS. CHESTER: I don't know the answer. I [20] [21] apologize.

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[22]

[1] say that.

[2] MS. CHESTER: I understand your point and
[3] appreciate your point, but the reg is quite clear
[4] that it's clarifying the original purpose, and here
[5] we're moving on to a completely different purpose.

JUDGE FULTON: So does your—your
rangements depends on our importing into the current regretext this concept of originality that was
regressent in the proposed reg?
MS. CHESTER: Yes. And I think the

[12] JUDGE FULTON: That's a clarifying change.

[13] That's your theory.
[14] MS. CHESTER: That is my theory. That is
[15] specifically what the preamble says. When talking
[16] about the change in the proposal to the final rule
[17] EPA focuses on, quote/unquote, "the initial use of
[18] the material."

[19] So why that example may be limited, it [20] does in fact say: Look at the initial use. It was [21] used as a solvent. Is it still used as a solvent? [22] If not, it's a spent material; it's a different [1] problems that the Agency sees with how much

I'd like to now move on to some of the

[2] understanding of the regulation. First and most

[3] fundamentally, as we stated, this is a recycling

[4] regulation, and virgin materials simply don't get

[5] recycled. So going back to the virgin material is

[6] simply nonsensical.

[7] Second, the regulation itself uses the

[8] word "purpose," not "a purpose," or "purposes."

[9] And as I stated, this implies or mandates that we

[10] look at the initial use of that material. The

[11] preamble also specifically states that we're only

[12] dealing with secondary materials and not virgin or

[13] unreacted materials.

[14] JUDGE REICH: So do you reject the idea

[15] that you could have a singular purpose with

[16] multiple uses?

MS. CHESTER: That's—yeah, I was looking

[18] for that point. Howmet in its brief says the

[19] purpose of KOH is to serve as a source of potassium

[20] and hydroxide ions. Now, that's not a purpose,

[21] that's what it consists of. It is potassium and

[22] hydroxide ions.

Page 49 At the same time Howmet then says there [2] are multiple uses, and it may be true that Howmet, [3] the KOH in its virgin form does have multiple uses, [4] but a few things: 1) Howmet in its brief didn't [5] submit any evidence regarding what those multiple [6] uses are; and 2) who would decide what those uses [7] are? Who'd be the final arbiter of when a material [8] is spent material under Howmet's regulation? Let's take the example of a formulated [10] product like a cleanser, and it's manufactured by [11] Manufacturer A, Manufacturer B, and Manufacturer C, [12] and they all have different listed purposes for [13] that particular product. Is it Manufacturer, A, B, [14] or C that decides whether a material is regulated? [15] What if the ultimate purchaser uses it in a way [16] that was never conceived of by the original manufacturer? In other words, how much theory or [18] [19] understanding of the regulation simply doesn't set [20] forth a standard, a regulatory standard that [21] provides any clarity whatsoever? It also [22] effectively shifts the hazardous waste

Page 51 [1] generation of hazardous mandate that generators are [2] responsible for determining when their materials 131 are solid and hazardous waste. JUDGE FULTON: It would appear as though [5] the sort of redraft of the regulation that Howmet [6] put on the Board here a minute ago would more [7] neatly describe what you're suggesting the [8] regulation means, which really, you really are [9] looking at the purpose for which it was used. MS. CHESTER: Exactly. And I think that's [11] exactly what the preamble states. JUDGE FULTON: That's what-it was [13] produced. So "produced" equals "used." MS. CHESTER: Well, purpose equals used, [15] but in the context of using a material that becomes [16] a spent material, you are ultimately [17] producing—depending on how it's recycled—a solid [18] waste. JUDGE FULTON: Yeah, but I mean I [20] understand that you think that there's something in [21] the word "produced" that when you look at the [22] broader program contextually associates that idea

[1] with the person that's using the material as

[2] opposed to the manufacturer of the material in the

[3] first instance. But it's not—it's not the easiest

[4] to read.

MS. CHESTER: Okay, granted. And to the

[6] extent you find that there's any ambiguity, I again

[7] go back to the preamble where they talk about the

[8] original purpose and that the gist of clarifying

[9] that definition and they, in fact, looking at the

[10] initial use of the material.

JUDGE FULTON: Do any of the

[12] interpretative statements that you have pointed us

[13] to, either the preambular text or the case specific

[14] determinations that the Agency has made in response

[15] to requests from the regulated community, do any of

[16] them deal with interpreting this phrase, the

[17] purpose for which it was produced?

MS. CHESTER: All of the letters— [18]

JUDGE FULTON: What's the closest we can [19]

[20] get to that?

MS. CHESTER: Well, all of the letters—do

[22] you want me to—hear about administrative cases or

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[1] determination from the generator to some other [2] obviously unknown entity.

JUDGE STEIN: But isn't it EPA that's

[4] introduced this ambiguity or potential confusion by

[5] use of the word "production," or produced in the

[6] regulations? I mean I have to confess that when I

77 read the regulation and I look at the word

[8] "produced," it does leave a question in my mind as

[9] to a) where that word came from, what it was

[10] intended to mean, and somewhat surprising that

[11] there's nothing in the preamble text that seems to

[12] explain that.

We're left here, now trying to make sense [13]

[14] of the regulation in a specific context, but it

[15] does strike me as somewhat perhaps unusual that

[16] they're, then in using, in substituting the word

[17] "produced" for this original purpose idea, that

[18] there's no further explanation of what "produced"

[19] could mean in that context.

MS. CHESTER: I would submit again that

[21] the word "produced" does tie in very nicely to the

[22] overall hazardous waste definitions and the

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Page 53 the letters of both? Let's do—I could do both. JUDGE FULTON: But in particular that that [2] · [3] purpose to interpret that phrase. MS. CHESTER: No. Nothing exactly speaks [4] [5] to that phrase whatsoever, but in each of 161 these—each letter that I cited and each administrative case that I cited, they all apply [8] the definition, and in each case the application is [9] based on an examination of the initial use of the [10] material by the first user and how it is [11] subsequently used. So thus, for example, in a 1988 letter to [12] [13] American Cyanamid, EPA explores sulfuric acid, and [14] when that material becomes a spent material—and [15] that's particular instructive in this case, because [16] sulfuric acid like KOH is what Howmet has referred [17] to as an unformulated product. Now, in examining the sulfuric acid, the [19] Agency in this letter states that when sulfuric [20] acid reduced to refined gasoline and [21] alkylation(ph), as long as it was continually

Now, then 3M sent it off-site, it was [2] reused by multiple—excuse me, a bunch of different [3] entities for reuse. When 3M sent the IPA to [4] Tradco, Tradco used that material as a carburetor [5] cleaner and windshield wash. Now carburetor [6] cleansers and windshield wash is a solvent use. So [7] like the preamble, you have the continued use of a [8] solvent, and therefore the court stated, [9] indicta(ph), that the material was not regulated. [10] Royster, in contrast to Howmet's brief and [11] Tradco, are not analogous because Royster did not [12] use the material received from Howmet as a solvent [13] whereas Tradco continually used the material it [14] received from 3M as a solvent. And in contrast to Tradco, 3M also sent [16] its used aqueous material to Milsov. Now, Milsov [17] did not use the material as a spent material, hence [18] once it left 3M the court determined, because it [19] was no longer being used as a spent material [20] comparing the original use to the subsequent use, [21] it became a spent material and a solid waste. Now, in its brief Howmet argues that this [22]

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[3] then became too contaminated for that purpose it [4] was then sent off-site, like in this case to be 151 used in the production of fertilizer, it became a [6] spent material and a solid waste. Now,—(off mike)—here, even the virgin [8] sulfuric acid could have been used in alkylation, [9] dehydration, and fertilizer production, in each [10] instance—again repeating myself—EPA looked at how [11] the material was originally used and compared it to [12] its subsequent uses to determine if it was a spent [13] material. Let's go to the Brenntag case, an [141 [15] administrative case that just came in in 2004. In [16] that case the court analyzed when aqueous isopropyl [17] alcohol, IPA, which is generated by 3M, became a [18] spent material, now 3M used a water-free isopropyl [19] alcohol as a water-extracting solvent until it [20] became so aqueous and hydrated it could no longer [21] be used for that purpose, and they sent it [22] off-site.

[22] reused for that process over and over and over

[2] if it was used, for example, in dehydration and

[1] again, the material did not become spent; however,

[1] is a different story because Milsov reclaimed the [2] material. But the reclamation or the processing of [3] the aqueous material by Milsov isn't what makes it [4] a spent material. It's already a spent material; [5] that's what made it a solid waste. Going back down to the chart in Table 1, [7] spent materials as solid waste if—in this case use [8] in the manner constituting disposal, or for another 9 example—or reclaimed for example, which is what [10] happened in Milsov. JUDGE STEIN: Does the record reflect [12] whether or not Howmet made any inquiry of the [13] Agency prior to the practice of sending the [14] material to Royster of whether or not its material [15] would be considered a spent material? [16] MS. CHESTER: As far as I know, no. JUDGE STEIN: The record doesn't reflect [17] [18] it, or they-MS. CHESTER: The record doesn't reflect [20] it, and whether or not—the record does not reflect

[21] it.

[22]

JUDGE STEIN: Okay.

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- JUDGE FULTON: The Agency's theory, then,
  is one that relates the original use to subsequent
  is uses, and you're trying to determine whether
  there's substantial similarity in use. It seems
  is like there's also another thread in some of the
  key Agency's statements on this relating to the level
  of contamination in the used material. Is that
  is also part of the Agency's theory? Or is that a
- [8] also part of the Agency's theory? Or is that a
  [9] different idea?
  [10] MS. CHESTER: It's not a different idea;
  [11] it's inherent and it's in fact part of the
  [12] regulation. The regulation preamble specifically
  [13] states that to be a spent material you need to be a
  [14] secondary material. We're only regulating
  [15] secondary materials.
  [16] So, for example, if you were to use the
  [17] material but, as in the 1986 letters in the
- [19] material, even though it was used, remained pure or [20] equal to virgin material. It's simply not a [21] secondary material, and because it's not a
- [22] secondary material—and that phrase, quote/unquote,

- [1] looking at, is it being used for a similar purpose?
  - [2] MS. CHESTER: Correct. But you need to
  - [3] look at, was it used, and can it be used by the
  - [4] entity or another entity in the same fashion from
  - [5] then on?
  - [6] JUDGE FULTON: Same. Similar. Similar is
  - [7] really what you're saying, right?
  - [8] MS. CHESTER: Similar. Not—yes, similar.
  - [9] it could be the same.
  - [10] JUDGE FULTON: Is that a clear enough
  - [11] concept for the regulated community to understand
  - [12] and work with? What's a similar-
  - [13] MS. CHESTER: I think so. All these
  - [14] scenarios, I mean every scenario that we had was
  - [15] always it was used as a solvent; it wasn't used as
  - [16] a solvent. Alkalization (ph), dehydration, they're
  - [17] pretty clear scenarios. But importantly in this
  - [18] particular case, it's quite clear it was used as a
  - [19] solvent, it was used as a neutralizer and a source
  - [20] of potassium, completely different purposes, no
  - [21] question.
  - [22] I would like to get to the fair notice

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secondary material" is used in those 1986

[18] discussion with phosphoric acid there, the

- [2] letters—it cannot be a spent material.
- [3] So the overall analysis is really
- [4] threefold: 1) Is it a secondary material? Do you
- 15] have a use-contaminated product—contaminated
- [6] material, not product, excuse me? 2) If so, is it
- [7] a spent material? Has the purpose for which it's
- [8] being, was originally used, changed so that it is
- p no longer being used for that original purpose?
- [10] And the, ultimately, is it a solid waste?
- [11] As in this case, was it used in a manner
- [12] constituting disposal?
- [13] And then, of course, there's a fourth
- [14] point, whether or not it's a hazardous waste. In
- [15] this case it was, corrosively, characteristically,
- [16] hazardous.
- [17] JUDGE FULTON: But when you're in the
- [18] second tier of the analysis, you're no longer
- [19] preoccupying yourself with the nature of the
- [20] contamination in the material and whether it's near
- [21] virgin material, substantially equivalent to the
- [22] virgin product. At this point you're really just

[1] argument.

- [2] JUDGE STEIN: Before you do that, I do
- [3] have a couple of other questions. Has EPA
- [4] promulgated any guidance to the regulated
- [5] communities, specifically, as to the things we're
- [6] describing, that would focus on the things we're
- [7] describing here as the sole guidance that the
- [8] Agency has offered these case-specific letters?
- [9] MS. CHESTER: The case-specific letters
- [10] are not meant to be guidance, per se. They were
- [11] letters that were sent out to the regulated
- [12] community. There is no—there has been no
- [13] "promulgation," quote/unquote, or public notice of
- [14] any guidance, as you—I believe you're asking.
- [15] JUDGE STEIN: Okay. Secondly, the
- [16] material that goes to Royster—went to Royster—if
- [17] it's not a hazardous waste or spent material, what
- [18] happens when it's transported? Do DOT regulations
- in impress when it is transported. Do Do't te
- [19] kick in as to that material or not?
- [20] MS. CHESTER: There are DOT regulations
- [21] that kick in. And, in fact, when they did
- [22] transport it, they sent—HAZMAT sent an MSDS sheet

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[1]	and did use DOT-authorized transporters, I believe.	
[2]	JUDGE STEIN: And then when it gets to	
[3]	Royster—so there's some protection for the way	
[4]	that it's transported on the road—what happens	
[5]	when it gets to Royster if it's not a hazardous	
[6]	waste? Are there any regulations that govern how	
[7]	it's stored before it's used?	
[8]	MS. CHESTER: Not as far as I know, but I	
[9]	only know RCRA regulations; I don't know if there	
[10]	are regulations that might apply from some other	
[11]	source.	
[12]	JUDGE STEIN: If it was a hazardous waste	
[13]	and Royster was going to use it in its process,	
[14]	would it have to be treated before it was disposed	
[15]	of?	
[16]	MS. CHESTER: No. Well, yes and no. Let	
[17]	me clarify. What Royster would have to do if it	

[18] was a hazardous waste, they would have to receive [19] it and store it as a hazardous waste under 266.20. [20] That's 44 CFR 266.20, you can use secondary [21] materials such as the used KOH to produce [22] fertilizer. The requirement, however, is to ensure

[1] that the product meets LDR standards. So it's not

	[1]	cases where fair notice has not been found, there
	[2]	have been inconsistent interpretations by the
	[3]	Agency regarding the definition of the application
	[4]	of a definition.
	[5]	In this case EPA has consistently
	[6]	interpreted and applied the spent material
	[7]	definition. Every letter and case cited in this
	[8]	case, in this action, reiterates and implements the
	[9]	definition of spent material as set forth in the
	[10]	re-regulation (ph), the preamble, and as
	[11]	specifically applied in this case.
	[12]	JUDGE FULTON: If we were to disagree with
	[12]	JUDGE FULTON: If we were to disagree with you on the clarity with which this idea had been
	[12] [13]	
	[12] [13] [14]	you on the clarity with which this idea had been
	[12] [13] [14] [15]	you on the clarity with which this idea had been expressed through either the rule itself or through
	[12] [13] [14] [15] [16]	you on the clarity with which this idea had been expressed through either the rule itself or through the preambular statement, that would invite the
	[12] [13] [14] [15] [16] [17]	you on the clarity with which this idea had been expressed through either the rule itself or through the preambular statement, that would invite the question of how well communicated to Howmet and
	[12] [13] [14] [15] [16] [17]	you on the clarity with which this idea had been expressed through either the rule itself or through the preambular statement, that would invite the question of how well communicated to Howmet and other similarly situated this concept is. How
	[12] [13] (14) [15] [16] [17] [18]	you on the clarity with which this idea had been expressed through either the rule itself or through the preambular statement, that would invite the question of how well communicated to Howmet and other similarly situated this concept is. How would one gain access to these case-specific
	[12] [13] (14) [15] [16] [17] [18]	you on the clarity with which this idea had been expressed through either the rule itself or through the preambular statement, that would invite the question of how well communicated to Howmet and other similarly situated this concept is. How would one gain access to these case-specific applicability determinations being made by
_	[12] [13] [14] [15] [16] [17] [18] [19] [20]	you on the clarity with which this idea had been expressed through either the rule itself or through the preambular statement, that would invite the question of how well communicated to Howmet and other similarly situated this concept is. How would one gain access to these case-specific applicability determinations being made by the—within the program?

[2] reused KOH that's received, it's the ultimate [3] product because, after all, that's what's being [4] placed on the land. And that's— JUDGE STEIN: So that product would have [6] to be tested or knowledge applied to determine whether it would meet the LDRs? MS. CHESTER: Either of those would work [9] based on the LDR regulation. JUDGE STEIN: Thank you. MS. CHESTER: A fair notice, Howmet, we [11] [12] believe, received fair notice of the regulation [13] from the rule itself and the preamble. The rule [14] was public noticed, and the current definition of [15] spent material is modified based on comments [16] received from the public. As held by the ALJ the [17] spent material definition is especially clear; [18] however, if there is any ambiguity, we believe the [19] definition is reinforced by the preamble such that [20] the regulation is, and it's obligations are, [21] ascertainably certain. I also want to highlight that EPA in some 1221

Page 64 [1] available as opposed to being publicly issued? MS. CHESTER: First I want to highlight [3] that this Board has held that for fair notice to be [4] had the regulation doesn't need to be altogether [5] free from ambiguity; the obligations just need to is be ascertainable. In terms of the availability of the public [8] documents that you speak of, I assume you're [9] talking about the advisory letters and such, these [10] were, we believe, publicly available from EPA [11] via—there's a long period of time here—but the [12] RCRA hotline, the RCRA policy compendium and/or [13] RCRA on-line. And I want to be clear that we are not [14] [15] stating that these letters themselves provide [16] notice. And the reason we're not stating that is [17] because they do not offer a new interpretation. [18] They're simply reiterations of the application of [19] spent material in various scenarios that were sent [20] to the regulating community [21] JUDGE FULTON: So if we're looking for [22] notice, we don't find it there. So we're—

Page 65 MS. CHESTER: You'll find it in a— [1] JUDGE FULTON: —left in a position that [2] [3] unless we think that we've got a clear enough [4] expression in the regulation or the preamble, we [5] are without? MS. CHESTER: You could find notice m wherever you want to find notice. But we believe [8] that notice is sufficiently given in the preamble [9] and the regulation. And what these letters do, [10] which were publicly available, is demonstrate a [11] continuous interpretation that's a continuous and [12] consistent interpretation of the regulations. JUDGE FULTON: But are the letters—I [13] [14] guess what I'm asking, are the letters themselves [15] legally cognizable as notice for fair notice [16] purposes? MS. CHESTER: In general, notice, the [18] court held, the D.C. Circuit held, that letters [19] that were public notice are fair notice, and [20] letters on EPA's computer are fair notice. [21] Now, having said that, I want to be clear [22] that while we believe these documents were publicly

Page 67 [1] asserting that they are, and were to conclude that [2] in fact if EPA wants to regulate this process, it meeds to revise the regulations along the lines [4] suggested by Howmet, has the Agency—does the [5] Agency have a view as to what, if any, [6] ramifications this would have for cases outside of 7 the Howmet case? MS. CHESTER: If you accepted Howmet's [9] interpretation? Is that the question? JUDGE STEIN: Well, the question is let's [11] assume that the Board disagrees with you that if [12] you want to regulate this process you've got to [13] change your regulations; that "produced" and "used" [14] don't mean the same thing. What, if any, [15] ramifications would such a holding have on [16] enterprises other than Howmet? Do we know? MS. CHESTER: I think for the regulated [17] [18] community or for the environmental workings at [19] large, it would really be disastrous. You no [20] longer—suddenly, we're going to go back to the [21] sandbox example. Now, the sandbox example arguably [22] pulls at heartstrings because we're dealing with Page 66 Page 68

[1] available, and we were able to pull them off EPA's 121 web site in 2002, we can't ascertain exactly when 131 they were public noticed, i.e., when they were [4] exactly put on the computer. So even though they [5] were publicly available, we can't rely on them for [6] public notice. JUDGE STEIN: D.C. Circuit holding was [8] directed to the issue of things that were on the [9] internet? Or things that people could obtain [10] publicly? MS. CHESTER: In that particular case, the [11] [12] issue was whether or not a particular letter [13] constituted notice, and D.C. Circuit stated that [14] even if it did provide notice, it was too late to [15] object to it as a regulation because it wasn't [16] timely. And timeliness, it wasn't—in other words, [17] you have to appeal a regulation within an X-amount [18] of time. This document was put on the computer on [19] X-date; they didn't appeal for two years later, and [20] then time had run. JUDGE STEIN: If we were to conclude that

[1] children in a sandbox and children. But let's say instead of putting the [3] contaminated material in a sandbox they use it for [4] a ball park. Suddenly, things— JUDGE STEIN: Do you have any idea of the [6] magnitude of the entities that would be affected by [7] this interpretation? MS. CHESTER: No. But I would imagine it would be quite large. JUDGE FULTON: Okay. Did you want to say [10] [11] anything in terms of wrap up, real quickly? MS. CHESTER: I just respectfully request [12] that this Board affirm the ALJ's decision and find [14] that Howmet use of KOH constituted spent material [15] and they violated the regs, as alleged in the [16] complaint. Thank you. [17] JUDGE FULTON: Thank you, Ms. Chester. [18] [19] Mr. Riley. REBUTTAL ARGUMENT ON BEHALF OF APPELLANT [20] **HOWMET CORPORATION** [21] MR. RILEY: Good morning. First I want to

[22] these regulations were less clear than EPA is

[1]	thank you all for taking your time this morning to
[2]	visit with us and discuss these matters. I guess
[3]	it is always astounding to me how a regulation
[4]	could be so clear, yet it still warrants this kind
[5]	of discussion and interplay.

I would like to use my rebuttal time to
discuss a concept that I don't find anywhere in the
regulations, and that is the concept of virgin
material. And because of the delicate age of some
of the members of the audience, I won't use a bad
multiply pun, but I do think about virgin material as
mused.

And in the 1986 letter that counsel for EPA relies upon, it refers to something becoming more virginal or more pure. And I think that's—it's a bit absurd. It is a material, as referenced in the regulation, that is used as referenced in the regulation. But if it somehow becomes more characteristic, more pure, in other words the characteristic of concern to EPA, more corrosive, more acidic in that case, then it is more virgin, and therefore unregulated.

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What seems to be of concern is not the [2] characteristic that is established that would cause [3] this to be hazardous waste, if indeed it is waste, [4] my urging is that you can't have it both ways. If [5] you find that a process uses a material and makes [6] that material more pure, none of these concepts are [7] addressed in the one sentence regulation that we [8] have before us to deal with. There's nothing in this regulation that [10] talks about contamination material. There's [11] nothing in this regulation that talks about if the [12] first use makes it more pure. It is simply it is [13] allowed if the original purpose for which material [14] is produced, if that can be used in a subsequent [15] process that is not similar to again, the Board has [16] already pointed out you don't find any of those words in the preamble, that there is no discussion [18] of a subsequent use being limited to a similar use. [19] It is simply not an identic of beliefs. All of [20] this is a creation, frankly, from the materials and

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[21] on behalf of EPA.

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[1] My point is that the acid that is
[2] discussed in the 1986 letter was more acidic as a
[3] result of its first use, but it was okay to use it
[4] on the fertilizer.
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[4] on the fertilizer.
[5] Similarly, here in the Howmet case,
[6] presumably, if the corrosive material became more
[7] basic through Howmet's use, it would become more
[8] virgin and of less concern to EPA, or outside their
[9] jurisdiction I think is probably the way they'd say
[10] it. But certainly, the characteristic of concern
[11] is corrosivity in these matters, so if you stay
[12] with me on the idea that in the 1986 case the
[13] material was clearly used, therefore, it was a
[14] material that was produced, used for a purpose. It
[15] was okay if it became core corrosive or pure, as
[16] that letter says, and then used as a fertilizer.
[17] So it doesn't hang together. The idea

that the first use defines how a used material can

[19] be later used doesn't hang together as early as

[20] 1986. So my point is that it is not the first use

[21] that seems to be of concern to EPA in this case,

[22] and how they seek to distinguish the 1986 letter.

[1] question that Judge Stein had earlier. There was 21 question, I believe, about whether the original material contained water, and it did. I believe [4] that's in stipulation, at least the Region II's [5] stipulations—I didn't find it quickly in the [6] Region VI stipulations—but in the Region II's [7] stipulations the original material is a liquid [8] potassium hydroxide in water solution. I think it's interesting—at least I've [10] always found it interesting—that the title of this [11] Act that brings us all here today is the Resource [12] Conservation and Recovery Act. It is clear to me [13] from the 1983 discussion that the intent of these [14] regulations was to make full use of products and [15] not to cut off subsequent uses in some arbitrary [16] fashion such as how the material was originally Truly, assuming all of the protections are [18] [19] in place and some of the questions of what other [20] protections are there?—what other regulatory

[21] structures are there other than RCRA that would

[22] protect the public in such a fashion?—the Resource

With that, I'd like to clarify one

- [1] Conservation and Recovery Act is about reusing [2] materials and eliminating waste. That's what I
- [3] think is presented here. The materials were
- [4] conscientiously used by a subsequent company for a
- [5] purpose that was intended in the original material.
- Thank you for your time.
- [7] JUDGE FULTON: Thank you. Okay, that
- [8] concludes our hearing for today. We want to extend
- [9] our thanks to the parties for their contributions
- [10] and for your advocacy. We'll no doubt find it
- [11] helpful in reaching a decision in the case, so
- [12] thank you.
- THE CLERK: All right. The Environmental
- [14] Appeals Board now stands adjourned.
- [15] [Whereupon, at 11:54 a.m., the oral
- [16] argument adjourned.]

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